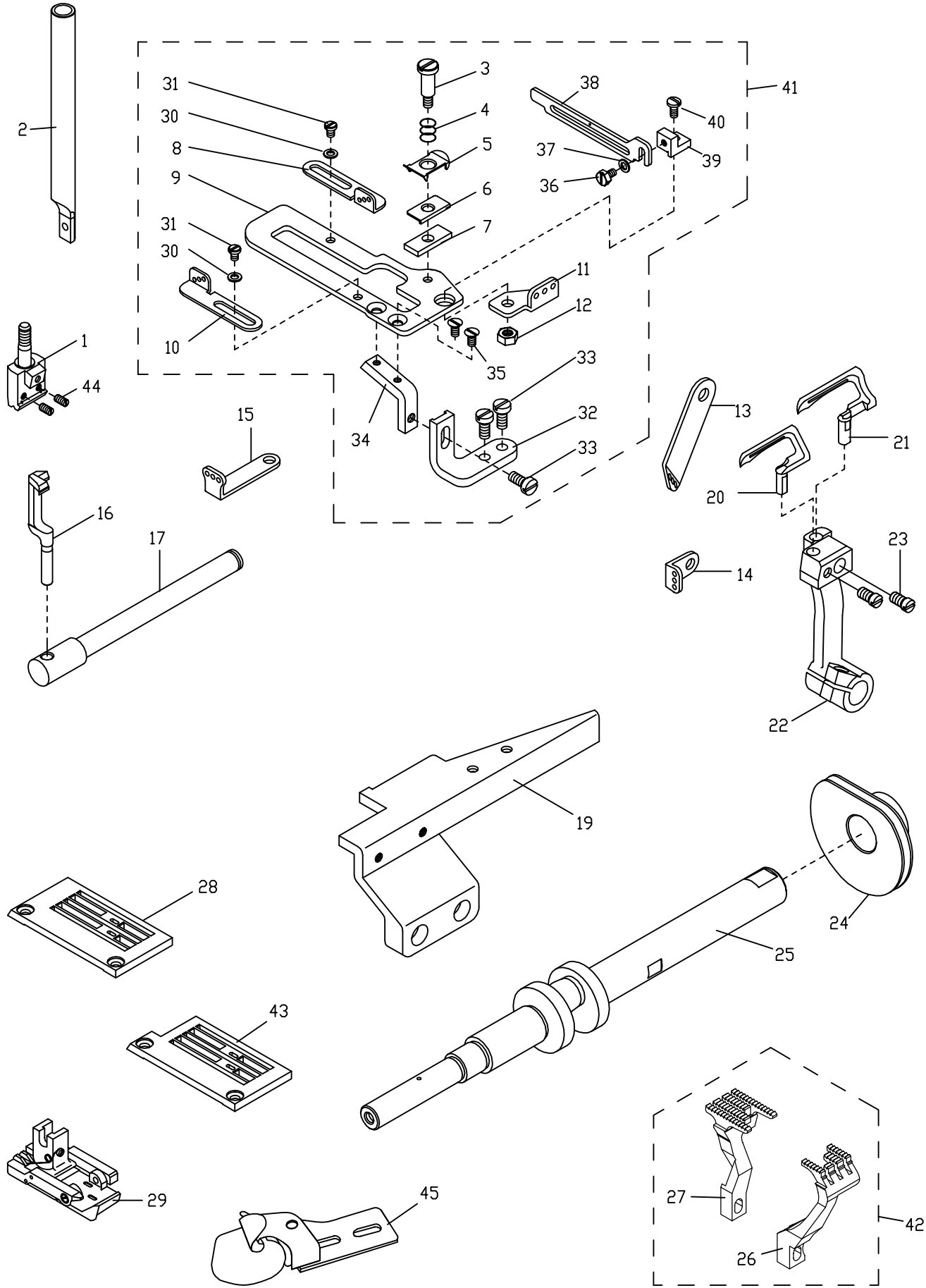


1. FT7002-A / FTD7002-A 雙鉤針環縫車 Two Needle Chain Stitch Machine



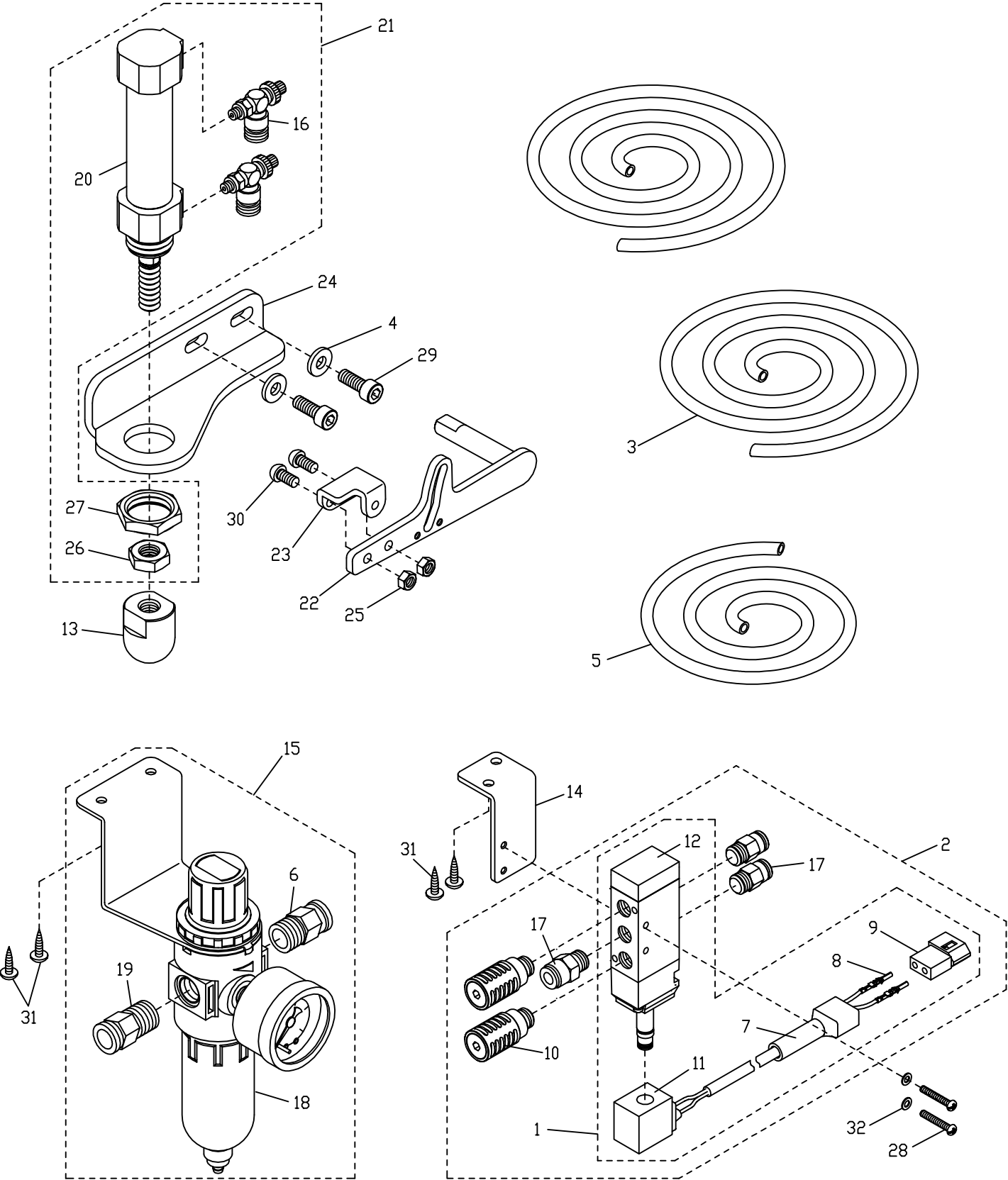
# 1. FT7002-A / FTD7002-A 雙勾針環縫車 Two Needle Chain Stitch Machine

| 序號<br>Ref. No. | 物料編號<br>Parts No. | 名稱<br>Description                     | 單位用量<br>Amt.Req |
|----------------|-------------------|---------------------------------------|-----------------|
| 1              | 5221NC02481       | 針留 Needle Clamp -----                 | 1               |
| 2              | 2210020102        | 壓腳棒 Presser Bar -----                 | 1               |
| 3              | 2210020103        | 螺樁 Stud -----                         | 1               |
| 4              | 2210020104        | 彈簧 Spring -----                       | 1               |
| 5              | 2200000349        | 針線控制壓板 Tension Control Plate -----    | 1               |
| 6              | 2200000348        | 針線控制板 Thread Guide Plate -----        | 1               |
| 7              | 2210020107        | 墊片 Looper Thead Retainer Holder ----- | 1               |
| 8              | 2210020108        | 導線 Thead Guide (Right) -----          | 1               |
| 9              | 2210020109        | 導線承板 Supporting Plate -----           | 1               |
| 10             | 2210020110        | 導線 Thead Guide (Left) -----           | 1               |
| 11             | 2210020111        | 導線 Thead Guide (Center) -----         | 1               |
| 12             | 8MA85240306B      | 螺帽 Nut (FT020112 M3.5-0.6*3) -----    | 1               |
| 13             | 2210020113        | 導線 Looper Thread Eyelet -----         | 1               |
| 14             | 2210020114        | 導線 Looper Thread Eyelet (Right) ----- | 1               |
| 15             | 2210020115        | 導線 Looper Thread Eyelet (Left) -----  | 1               |
| 16             | 5221NG02640       | 後導針器 Needle Guard (Rear) -----        | 1               |
| 17             | 2210020117        | 後導針器驅動軸 Driving Shaft -----           | 1               |
| 18             | -----             | -----                                 | -               |
| 19             | 2280000203        | 下座前蓋 Front Cover -----                | 1               |
| 20             | 5221LL02640       | 結線鉤 Looper -----                      | 1               |
| 21             | 5221LL02641       | 結線鉤 Looper (right) -----              | 1               |
| 22             | 5221LH02480       | 擺動臂 Looer Holder -----                | 1               |
| 23             | 8MB04280705K      | 螺絲 Screw (FT1036 M4-0.7*7) -----      | 2               |
| 24             | 2210020124        | 揚線凸輪 Looper Thread Take-up -----      | 1               |
| 25             | 2210020125        | 曲軸 Crankshaft -----                   | 1               |
| 26             | 5221DF02480       | 副送布齒 Diff Feed Dog -----              | 1               |
| 27             | 5221FD02480       | 主送布齒 Main Feed Dog -----              | 1               |
| 28             | 5221TP02480       | 針板 Needle Plate -----                 | 1               |
| 29             | 5221PF02481       | 壓腳組 Presser Foot Complete Set -----   | 1               |
| 30             | 2210000547        | 墊圈 Washer -----                       | 2               |
| 31             | 8MB03200405A      | 螺絲 Screw (F0548 M3-0.5*4) -----       | 2               |
| 32             | 2210000539        | 支架 Support -----                      | 1               |
| 33             | 8MB04280807K      | 螺絲 Screw (C0215 M4-0.7*8) -----       | 3               |
| 34             | 2210000541        | 承板支臂 Support -----                    | 1               |
| 35             | 8ME03200606A      | 螺絲 Screw (C0235 M3-0.5*6) -----       | 2               |
| 36             | 8MK85240807A      | 螺絲 Screw (FT70504 M3.5-0.6*8) -----   | 1               |
| 37             | 2100000223        | 墊圈 Washer (W3) -----                  | 1               |
| 38             | 2210000556        | 導線 Thread Guide -----                 | 1               |
| 39             | 2210000554        | 支架 Support -----                      | 1               |
| 40             | 8MB85240807K      | 螺絲 Screw (F0555 M3.5-0.6*8) -----     | 1               |
| 41             | 221A0020141       | 導線組 Thread Guide Asm. -----           | 1               |
| 42             | 5221DG0029        | 送布齒 Feed Dog Asm.-----                | 1               |
| *43            | 5221TP02481       | 針板 Needle Plate -----                 | 1               |
| 44             | 8SH32440300A      | 螺絲 Screw (CT0709 1/8"-44*3) -----     | 2               |
| **45           | 221FR1301         | 成形導模 Folder (3/16") -----             | 1               |

\* : KI002 專用針板 ( \* : For KI002 Use )

\*\* : 特註品 Custom-made Item

2.AL03B 氣動式壓腳提升裝置 (伺服馬達用)



## 2. AL03B 氣動式壓腳提昇裝置 ( 伺服馬達用 )

### Pneumatic Presser Foot Lifter For AL03B ( A/C Servo Motor Uses )

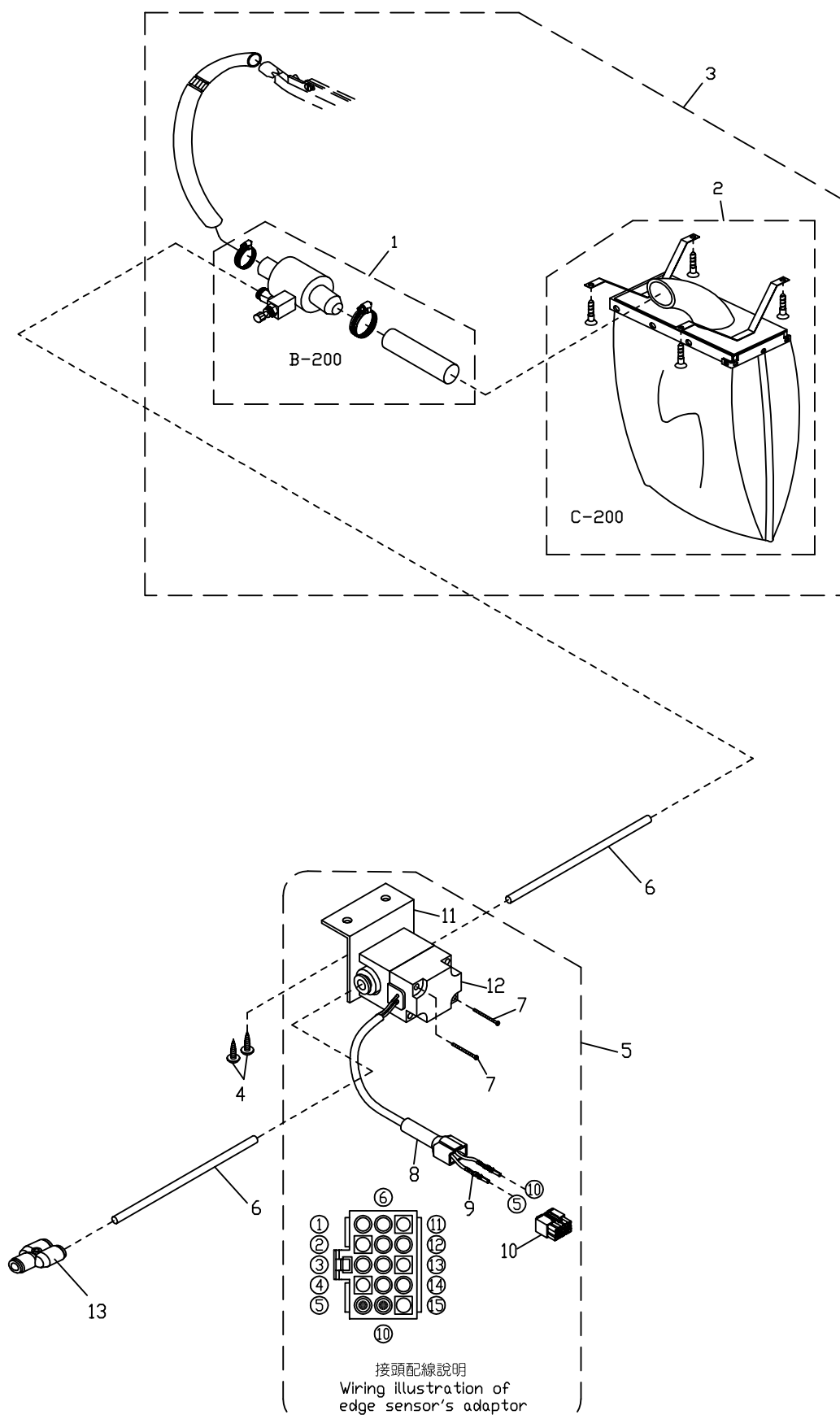
| 序號<br>Ref.No. | 物料編號<br>Parts No. | 名稱<br>Description                     | 單位用量<br>Amt.Req. |
|---------------|-------------------|---------------------------------------|------------------|
| 1             | 4AL03BA0101       | 換向閥組 Electromagnetic Valve Asm. ----- | 1                |
| 2             | 4AL03BA0102       | 換向閥組 Electromagnetic Valve Asm. ----- | 1                |
| 3             | 4AL03B0103        | φ6空氣管 Air Tube ( L= 800mm ) -----     | 2                |
| 4             | 2100000323        | 墊圈 Washer -----                       | 2                |
| 5             | 2206110227        | φ6空氣管 Air Tube ( L= 500mm ) -----     | 1                |
| 6             | 4AL0120103        | φ6空氣管接頭 Connector -----               | 1                |
| 7             | 4AL013013         | 連接器套頭2P Power cord cap -----          | 1                |
| 8             | 4AL013015         | 母端子 Power cord -----                  | 2                |
| 9             | 4AL013017         | 2P母扣連接器 Power cord -----              | 1                |
| 10            | 4PA0000310        | 消音器 Silencer -----                    | 2                |
| 11            | 4PA0000314        | 線圈 Solenoid (DC 24V) -----            | 1                |
| 12            | 4PA0000315        | 換向閥 Electromagnetic Valve -----       | 1                |
| 13            | 4PFE010113        | 套管 Clutch Sleeve -----                | 1                |
| 14            | 4TC00103011       | 楔片座 Wedge Seat -----                  | 1                |
| 15            | 4CV0060126        | 調壓濾水閥組 Regulator Asm. -----           | 1                |
| 16            | 4UTB000305        | 節流閥 Speed Controller -----            | 2                |
| 17            | 4UTB000312        | φ6空氣管接頭 Connector -----               | 3                |
| 18            | 4UTB0004321       | 調壓濾水閥 Regulator -----                 | 1                |
| 19            | 4UTB010456        | φ8空氣管接頭 Connector -----               | 1                |
| 20            | 4UTB030223        | 氣壓缸 Cylinder -----                    | 1                |
| 21            | 4UTB03A0217       | 氣壓缸組 Cylinder Asm-----                | 1                |
| 22            | 4UTC000108        | 揚昇臂 Lifter Arm -----                  | 1                |
| 23            | 4UTC000109        | 輔助板 Supplementary Plate -----         | 1                |
| 24            | 4UTD020201        | 固定座 Bracker -----                     | 1                |
| 25            | 8MA05320408A      | 螺帽 Nut (CT1028 M5-0.8*4) -----        | 2                |
| 26            | 8MA10600617A      | 螺帽 Nut -----                          | 1                |
| 27            | 8MA22600627A      | 螺帽 Nut -----                          | 1                |
| 28            | 8MC03202006D      | 螺絲 Screw (FTC10304 M3-0.5*20) -----   | 2                |
| 29            | 8MM06401510A      | 螺絲 Screw (MT0845 M6-1*15) -----       | 2                |
| 30            | 8MP05321210A      | 螺絲 Screw (UTB0340 M5-0.8*11.5) -----  | 2                |
| 31            | 8WD30000015B      | 木螺絲 Wood Screw -----                  | 4                |
| 32            | 90PW030           | 墊圈 Washer -----                       | 2                |

AL03B : CT9000 / CT9611 / FT7000 機型並配合伺服馬達使用 <型號HVP-60,HVP-70,HVP-90>

Must be used together with AC servo motor, HVP-60 or HVP-70 or HVP-90, for CT9000 / CT9611 / FT7000 three models.

### 3. CV07P 真空集屑裝置組 ( 伺服馬達用 )

Chain Removal Assembly For CV07P ( For AC Servo Motor )



### 3. CV07P 真空集屑裝置組 ( 伺服馬達用 )

#### Chain Removal Assembly For CV07P ( For AC Servo Motor )

| 序 號<br>Ref.No. | 物 料 編 號<br>Parts No. | 名 稱<br>Description                                         | 單位用量<br>Amt.Req. |
|----------------|----------------------|------------------------------------------------------------|------------------|
| 1              | B-200                | 真空送氣組 Vacuun Chain Remove -----                            | 1                |
| 2              | C-200                | 廢布&線頭收集組(布袋) Waste & Lint Gather System (Fabric Bag) ----- | 1                |
| 3              | 4CV07PA0103          | 真空吸風切線線屑集塵組&廢布收集組 Chain & Waste Removal Assembly -----     | 1                |
| 4              | 8WD30000015B         | 木螺絲 Wood Screw -----                                       | 2                |
| 5              | 4CV09RA0104          | 電磁閥組 -----                                                 | 1                |
| 6              | 4CV0070103           | φ 6空氣管 Air Tube ( L= 1300mm ) -----                        | 2                |
| 7              | 8MC03204505A         | 螺絲 Screw ( CV01047 M3-0.5*45 ) -----                       | 2                |
| 8              | 4AL013012            | 連接器套頭15P Power cord cap -----                              | 1                |
| 9              | 4AL013014            | 公端子 Power cord -----                                       | 2                |
| 10             | 4AL013016            | 15P連接器 Power cord -----                                    | 1                |
| 11             | 4CV08F0101           | 固定座 Bracket -----                                          | 1                |
| 12             | 4CV08F0102           | 電磁閥 Electrical Controller -----                            | 1                |
| 13             | 4TC012016            | φ 6 Y型管接頭 Y Connector -----                                | 1                |

註: 配合 KI 使用